CAVITATION DAMAGED IMPELLER REPAIRED WITH BELZONA

ID: 1260

 Industry:
 Water / Wastewater

 Application:
 CEP-Centrifugal Pumps

 Substrate:
 Bronze

 Products:
 * Belzona® 1221 (Super E Metal) , * Belzona® 1341N (Supermetalglide). ,

 Customer Location: *Water Treatment Plant, Virginia.* Application Date: *April 2008*

Problem

Impeller was damaged by cavitation leading to vibration in the pump. NSF approved products required.



Photograph Descriptions

- * Impeller showing Cavitation Damage,
- * Impeller repaired with Belzona® 1221,
- * Impeller coated with Belzona® 1341N ,
- * Impeller installed into pump and ready for service ,

Application Situation

Vertical water distribution pump.

Application Method

Application was carried out in accordance with Belzona Know How System Leaflet CEP-3 & 5.

Belzona Facts

New impeller cost \$12,000 - \$14,000 with a 24 week lead time. Past experience proved brazing the bronze could lead to future metal failures. The Belzona repair is quick, low cost and effective solution. This application has been two years of service and is performing with out flaw.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 FS 695214 ISO 14001:2015 EMS 695213

Belzona products are manufactured under an ISO 9000 Registered Quality Management System.

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