# BELZONA REBUILDS STAINLESS STEEL PUMP

ID: 1277

Industry: Pulp & Paper Customer Location: Pulp & Paper Plant, Bulgaria

Application: CEP-Centrifugal Pumps Application Date: August, 2008

Substrate: Stainless Steel

Products: \* Belzona® 1111 (Super Metal),

\* Belzona® 1311 (Ceramic R-Metal),

#### **Problem**

Loss of internal profiles of the pump casing as a result of corrosion and erosion processes leading to reduced pump efficiency









## **Photograph Descriptions**

- \* Damage to the pump casing after blasting,
- \* Rebuilding damage inside the casing,
- \* Flat metal plate used as former to rebuild flange faces,
- \* Pump rebuild completed,

### **Application Situation**

Double end suction centrifugal pump in pulp production

## **Application Method**

Application was carried out in accordance with Belzona Know-How system Leaflets CEP-1 and CEP-5. After blasting with Aluminium Oxide grit the internal damage was restored with Belzona® 1311. Flange faces & sealing ring seats were rebuilt by forming technique with Belzona® 1111.

#### **Belzona Facts**

Rebuilding and contouring to the original pump profile restored pump efficiency and saved time for delivery and high replacement costs for a new pump.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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