# BELZONA RESEATS BEARING BUSHES IN STEERING GEAR

ID: 1282

Industry: Marine Customer Location: Ship Dockyard, Bulgaria

Application: SOS-Ships and Offshore Structures Application Date: June, 2008

Substrate: Cast Iron substrate, Steel flanges and Bronze bush

Products: \* Belzona® 1321 (Ceramic S-Metal),

#### **Problem**

Bimetallic corrosion caused wear of bush housing with further damage caused by the increased vibration in the rudder steering system.









# **Photograph Descriptions**

- \* General view of the rudder stearing system,
- \* Close view of the worn housing after blasting,
- \* Reseating of the new bronze bush at the exact position ,
- \* Injection of Belzona® 1321 through injection ports in side flanges completed,

## **Application Situation**

Two bronze bearing bushes within the Rudder steering system of cargo ship.

### **Application Method**

Application procedures were carried out in accordance with Belzona Know-How System Leaflet SOS-9. Prefabricated new bronze bushes and side flanges were reseated in their positions and secured by injection with Belzona® 1321.

# **Belzona Facts**

Conventional repair by welding and machining to suitable sizes would be very expensive and time consuming. This repair involving bonding different metal sustrates with Belzona eliminates galvanic corrosion and is proven to be fast and safe, saving money by reducing docking time.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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