## **BELZONA OPERATES IN THE DESERT**

ID: 1287

Industry: Oil & Gas Pipeline, Tunisia

Application: VPF-Valves, Pipes and Fittings Application Date: August 2006

Substrate: Carbon Steel

Products: \* Belzona® 1121 (Super XL Metal),

\* Belzona® 5811 (Immersion Grade),

#### **Problem**

Pipeline was highly corroded due to external corrosion. Over 60% wall loss was measured on the pipe. Isolating the pipe to change this corroded section would cost millions in production loss.









# **Photograph Descriptions**

- \* Corroded pipeline before blasting,
- \* Blasted substrate,
- \* Application being carried out,
- \* 2 years later,

## **Application Situation**

Gas transmission pipeline operating at pressure of 1300psi

#### **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflets VPF-11a & TCC-5. Following grit blasting, Belzona 1121 with reinforcement sheet was used to rebuild the wall loss. Belzona 5811 was applied over the repair area to offer corrosion protection.

#### **Belzona Facts**

This repair was completed online and with ambient temperature of 55°C (131°F). and avoided production losses. Following this application, an independant inspection company has approved the repair. 2 years later, the pipe is still in perfect condition and the custoner is considering extending the Belzona solution to other sections of the pipeline.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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EMS 695213 Management System.

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