# BELZONA RESEATS WEAR RINGS WITHOUT MACHINING

ID: 1341

Industry: Water / Wastewater Customer Location: Water treatment plant, Canada

Application: CEP-Centrifugal Pumps Application Date: March 2006

Substrate: Cast Iron

Products: \* Belzona® 1121 (Super XL Metal),

#### Problem

Erosion of wear ring seats caused vibration to the pump which needed repairs on site.









## **Photograph Descriptions**

- \* The wear ring seart,
- \* Release Agent applied to wear rings assembled on impellor,
- \* Surface preparation underway,
- \* Final result: no machining required,

## **Application Situation**

Wear rings of a Worthington pump needed repairs on site.

## **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflet CEP-2. The wear rings were located on the rotating element and used as former for the seats.

#### **Belzona Facts**

Belzona® 1121 allowed rebuilding of the wear ring seats to the original profile without machining. Belzona® 1121 is solvent free and does not shrink during cure allowing exact forming of the seat. Also being an insulator Belzona® 1121 eliminates any future galvanic corrosion.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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