# **BOW TRUSTER REPAIR WITH BELZONA**

ID: 1423

Industry: Marine Customer Location: Dockyard, Bulgaria
Application: SOS-Ships and Offshore Structures Application Date: November, 2009

Substrate: Cast iron

Products: \* Belzona® 1311 (Ceramic R-Metal),

\* Belzona® 1321 (Ceramic S-Metal),

#### **Problem**

Erosion/corrosion effects made severe pitting damage to the whole bow thruster and supporting pillar due to bad cathodic protection.







## **Photograph Descriptions**

- \* General view of bow thruster,
- \* Belzona® 1311 used to rebuild damaged surface and restore profile,
- \* First coat of Belzona® 1321 applied,
- \* Second coat of Belzona® 1321 applied to complete application,

### **Application Situation**

Bow thruster of cargo vessel

## **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflets SOS-1 and 2.

#### **Belzona Facts**

Replacement of the badly eroded bow thruster body was planned for the next dry-dock but immediate replacement was not an option due to delivery time constraints. Belzona was chosen for its durable, fast and inexpensive application. The whole repair was done within a 48 hour period, restoring an even surface profile with additional protective coating for long erosion/corrosion resistance.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

BELZONA®
Repair • Protect • Improve

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

www.belzona.com

BELZONA