## BELZONA REFURBISHMENT OF FAN HUB SAVES TIME AND MONEY

ID: 1611

Industry: Buildings & Structures
Application: CEP-Centrifugal Pumps

Substrate: Steel

Products: \* Belzona® 1111 (Super Metal),

\* Belzona® 1391(Ceramic HT),

Customer Location: Power Plant, Turkey
Application Date: December 2010

#### **Problem**

Erosion/Corrosion following failure of previous coating. If allowed to continue could cause severe damage to the fan.









# **Photograph Descriptions**

- \* Badly corroded case especially bottom side of fan blades,
- \* Wire mesh and formers cut by CNC used to achieve correct profiles ,
- \* Application of Belzona® 1111 to case with templates in place to form fan pockets ,
- \* Finished application. Rebuild and protective coating applied. Checking each hole by installing fan blade,

### **Application Situation**

Cooling Tower Fan Blade case, diameter 1854mm, width 537mm

## **Application Method**

application was carried out in accordance with Belzona Know-How System Leaflets FBC-4 & FBC-2.

Formers were used to achieve correct profile for blade sockets.

#### **Belzona Facts**

Belzona restored the eroded surfaces. Alternative method by welding might cause distortion and its machining process is laborius and expensive, besides thermal stress could have a negative effect on balance as fan operates at 750rpm. Belzona solution is corrosion resistant, straight forward, time and cost effective. It saved time and avoided start-up delay.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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FS 695214
manufactured under an ISO
ISO 14001:2015
9000 Registered Quality
EMS 695213
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