# BELZONA RESTORES PERFORMANCE TO DIESEL POWERED GENERATOR

ID: 200

Industry: General Industry Customer Location: Utility in West Texas U.S.A.

Application: ENC-Engines and Casings Application Date: December 1999

Substrate: Cast Iron

Products: \* Belzona® 1391,

#### **Problem**

Pitting and corrosion on water jacket side of engine block. This made it impossible for O-ring fits to seal cooling water, allowing water to leak from under heads and into piston sleeves.









# **Photograph Descriptions**

- \* Close-up of 1941 diesel powered generator,
- \* Broad view of 1941 generator,
- \* Surface preparation of water ports,
- \* Application of Belzona®1391 to the top of the engine block,

## **Application Situation**

Diesel engine used to run generator.

### **Application Method**

Application was carried out out in accordance with a modified version of Belzona Know-How System Leaflet ENC-6.

### **Belzona Facts**

After application was completed, surface was sanded and filed using in-house mechanics at a cost of \$5,000 (material and labor). This was much more cost effective than \$45,000 for welding and machining the engine block.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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