# Mine locomotive axle repair

ID: 2457

Industry: Mining & Quarrying

Application: MPT-Mechanical Power Transmission

Application Date: 2005

Customer Location: Brown coal Mine plant, Slovakia

Substrate: Steel

Products: \* Belzona 1311 (Ceramic R-Metal),

**Problem** 

Failure of the shaft









## **Photograph Descriptions**

- \* 1.2 Mine locomotive,
- \* 2.2 Failure bearing,
- \* 3. Pepair in progress,
- \* 4. Renovated axle,

## **Application Situation**

Due the slide assembly wear of shaft axle in bronze bearing the shaft unloading appeared. Direct mark of this failure is big noise level.

#### **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflet MPT-1. Shaft was turned down and left with coarse thread before being rebuilt with Belzona 1311 followed by machining back to original diameter.

#### **Belzona Facts**

First repair in 2005 was done, still working. From that year had been several of these repairs completed.

