# BELZONA REPAIR ON 10,000 HP SULZER MARINE DIESEL ENGINE

ID: 249

Industry: Marine

ENC-Engines and Casings

Substrate: Cast Iron

Products: \* Belzona® 1111 (Super Metal),

#### Problem

Application:

Pitting corrosion on engine block caused o-ring seals to leak.







Customer Location: Shipping company in Ontario, Canada

Application Date: February 2001



## **Photograph Descriptions**

- \* View of Sulzer Engine,
- \* Close-up of pitted, corroded area on engine block,
- \* Prepared area after machining, before Belzona,
- \* View of machined Belzona,

#### **Application Situation**

Six cylinder Sulzer Diesel Engine built in 1969.

### **Application Method**

The application was carried out in accordance with a modified version of Belzona Know-How System Leaflet ENC-5.

#### **Belzona Facts**

Each cylinder is 36" in diameter, each had three corroded lands about 4" wide. Customer felt conventional weld repairs would have been too risky, and that Belzona was the only viable alternative.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015

Belzona products are
FS 695214

ISO 14001:2015

Belzona products are
manufactured under an ISO
9000 Registered Quality
EMS 695213

Management System.

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