

BELZONA REPAIRS WATER JET FLANGE AREA

ID: 2930

Industry: Marine
Application: VPF-Valves, Pipes and Fittings
Substrate: Aluminium
Products: * Belzona® 1111 (Super Metal) ,
* Belzona® 1341 (Super metalglide) ,

Customer Location: Naval shipyard, Vaxholm, Sweden
Application Date: December 2011

Problem

The water jet tunnel was suffering from cavitation and corrosion the flange holding the impeller housing in place. The most severe damages were found on the flange face and extended 20 cm inwards. Additionally the flange face was found to be distorted.



Photograph Descriptions

- * The damaged water jet unit ,
- * A close-up of the damage ,
- * Machining down the flange surface after rebuilding with Belzona® 1111 ,
- * completed application after coating with Belzona® 1341 ,

Application Situation

Rolls Royce water jet propulsion unit on combat boat built 2002. Total time in water almost 6 years.

Application Method

Application was carried out in accordance with Belzona Know-How system Leaflets VPF-1 & 2. Flange face and cavitation erosion was rebuilt with Belzona® 1111. critical clearances were machined before applying Belzona® 1341 for overall erosion corrosion protection.

Belzona Facts

This ship yard has previously used the same method for repairs on water jet propulsion units with great success. Belzona avoids hot work that could create further distortion and provides excellent corrosion and cavitation protection in water jet propulsion systems.

For more examples of Belzona Know - How In Action, please visit <https://khia.belzona.com>

ISO 9001:2015
FS 695214
ISO 14001:2015
EMS 695213

Belzona products are
manufactured under an ISO
9000 Registered Quality
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