# **BELZONA CAVITATION RESISTANCE FOR IMPELLER**

ID: 33

Industry: Oil & Gas Customer Location: Oil Refinery in Mississippi

Application: CEP-Centrifugal Pumps Application Date: August 1995

Substrate: Bronze

Products: \* Belzona® 1311 (Ceramic R-Metal),

\* Belzona® 1421,

#### Problem

Severe damage to the impeller caused by cavitation







## **Photograph Descriptions**

- \* Surface preparation— abrasive grit blasting in progress ,
- \* Cavitated areas of the impeller rebuilt with Belzona® 1311,
- \* Application of Belzona® 1421 complete, impeller ready for service,

## **Application Situation**

40-inch impeller for cooling tower pump

## **Application Method**

The application was carried out in accordance with Belzona Know-How Leaflets CEP-1 and CEP-3.

#### **Belzona Facts**

The customer saved a \$45,000 replacement cost for a new impeller.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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Repair • Protect • Improve