# **BELZONA REPAIRS IRRIGATION PIPES**

ID: 333

Industry: General Industry Customer Location: Arable farm in the U.K.

Application: VPF-Valves, Pipes and Fittings Application Date: May 1995

Substrate: Aluminum Alloy

Products: \* Belzona® 1221 (Super E-Metal),

\* Belzona® 9341 (Reinforcement tape),

#### **Problem**

Pipes develop leaks at welded couplings and weld repairs have proven ineffective and in several cases aggravated the situation.









# **Photograph Descriptions**

- \* Sections of pipe waiting to be used,
- \* Close up of pipe couplings where leaks occur and show ineffective welding,
- \* Belzona® 1221 (Super E-Metal) being applied,
- \* Application being completed with Belzona® 9341 (Reinforcement Tape) incorporated into the repair,

### **Application Situation**

Aluminum pipes used to provide local irrigation to crops.

### **Application Method**

The application was carried out in accordance with Belzona Know-How System Leaflet VPF-11a.

#### **Belzona Facts**

Local flooding caused by the leaks leads to loss of crops in the immediate vicinity, apart from overall loss in irrigation efficiency. Belzona® 1221 (Super E-Metal) is ideal for carrying out in-situ repairs when necessary.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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