BELZONA IS THE IDEAL SOLUTION FOR WEAR RING REBUILDS

ID: 339

Industry: General Industry Customer Location: Machine shop in North Florida, U.S.A.

Application: CEP-Centrifugal Pumps Application Date: July 1995

Substrate: Cast iron

Products: * Belzona® 1111 (Super Metal),

* Belzona® 9411 (Release Agent),

Problem

The wear ring seat clearances have deteriorated from dissimilar metal corrosion and caused poor pump performance from loss of pump tolerances.







Photograph Descriptions

- * Surface preparation using a side grinder,
- * Belzona® 9411 (Release Agent) being applied to new wear rings,
- * New seats formed with Belzona® 1111 (Super Metal),

Application Situation

Wear ring seats of a centrifugal pump.

Application Method

The application was carried out in accordance with Belzona Know-How System Leaflet CEP-2.

Belzona Facts

The reforming of wear ring seats is a standard repair procedure that does not use uncontrolled heat treatments or specialized machining techniques to achieve a proper fit. By eleminating galvanic effects, the working life of this pump has been dramatically extended.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

BELZONA®
Repair • Protect • Improve