# BELZONA® 1521 PROTECTS OIL/GAS/WATER SEPARATOR

ID: 442

Industry: Oil & Gas Customer Location: North Sea Oil & Gas Producer

Application: VPF-Valves, Pipes and Fittings Application Date: April 2004

Substrate: Steel

Products: \* Belzona® 1391 (Ceramic HT Metal) Belzona® 1521 (HTS1 Metal),

#### Problem

Corrosion of the equipment caused by failure of the existing lining system required complete removal of the coating.







## **Photograph Descriptions**

- \* Stripe coating of welds, nozzles and brackets,
- \* Completed upper half of vessel,
- \* Completed weir area and brackets,

#### **Application Situation**

Corrosion of oil / gas / water separator.

### **Application Method**

Following grit blasting, stripe coating was completed using Belzona® 1391 for all nozzles, welds and brackets. Following reblasting Belzona® 1521 was applied using heated airless spray.

#### **Belzona Facts**

The use of Belzona® 1521 allows applications to be carried out at low temperatures offering a rapid application and return to service time for process vessels operating at elevated temperature. Belzona® 1522 (HTS2 Metal) could have been used for this application. Its designed for plural airless spray application.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

BELZONA®
Repair • Protect • Improve