# BELZONA REPAIRS/PROTECTS LP STEAM DIAPHRAGM

ID: 482

Industry: Power Customer Location: Power Plant - North Carolina, USA

Application: CEP-Centrifugal Pumps Application Date: May 2004

Substrate: Steel

Products: \* Belzona® 1111 (Super Metal),

\* Belzona® 1591 (Ceramic HT Metal),

Problem Erosion









## **Photograph Descriptions**

- \* 1. & 2. Erosion damage is evident,
- \* 3. Belzona® 1111 (Super Metal) in place,
- \* 4. Completed application,

#### **Application Situation**

Low Pressure Steam Turbine Diaphragm

#### **Application Method**

Application was carried out in accordance with a modified version of Belzona Know-How System Leaflets CEP-3 and CEP-5.

### **Belzona Facts**

Sheet metal shields were produced to go over the diaphragms. Welding was considered, but time and costs associated with that were prohibitive. They were able to avoid the excessive cost of welding and its extended downtime. The Belzona approach kept the equipment out of service only one week, thereby keeping the power plant on schedule during their planned outage.

