# **BELZONA REPAIRS IRRIGATION HOSE**

Industry:General IndustryApplication:VPF-Valves, Pipes and FittingsSubstrate:ABS PlasticProducts:\* Belzona 2111 (D & A Hi-Build Elastomer),<br/>\* Belzona 2911 (Elastomer QD Conditioner),

\* Belzona 9341 (Reinforcement Sheet),

#### Problem

A small crack formed from hose working on and off the reel.

Customer Location: Northwestern Washington, USA Application Date: September 2015



## Photograph Descriptions

- \* Hose lifted to a working height.,
- \* Roughing brush used to obtain a rough surface profile.,
- \* Belzona 2111 with Belzona 9341 applied over the conditioner. ,
- \* Completed application. ,

### **Application Situation**

Plastic irrigation hose uncoiled from its reel in the field.

#### **Application Method**

The pipe was lifted to working height for preparation and application. Then, the pipe was scuffed with a roughing brush for 2 inches on both sides of the crack. The pipe was conditioned before applying a layer of gelled Belzona 2111, followed by Belzona 9341 and an overcoat of Belzona 2111.

# **Belzona Facts**

Both mechanical couplings and high temperature fusings have been tried and failed. The customer has had other successful repairs for conveyor belts with Belzona and selected another Belzona solution.

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