# BELZONA PROTECTS NEW PROCESS VESSELS FOR NATURAL GAS PURIFICATION PLANT

ID: 5985

Industry: Oil & Gas

Application: TCC-Tanks and Chemical Containment

Areas

Substrate: Carbon steel

Products: \* Belzona 1321 (Ceramic S-Metal),

\* Belzona 1391T,

\* Belzona 1591 (Ceramic XHT),

## Customer Location: Major Oil and Gas Customer, China

#### Application Date: August 2014

#### Problem

In total, more than 60 vessels such as feed gas separators, reflux drums, liquid sulfur traps and various other process vessels, required internal linings to protect from erosion and corrosion. Belzona products were specified in this project. Each type of vessels has specific operating conditions, temperatures from -17.5½ to 175½; and majority contain aggressive acidic media.









#### **Photograph Descriptions**

- \* Overview of some vessels,
- \* Overview of interior of the vessels after blasting,
- \* Application completed and inspected,
- \* After 1 year in service, the re-inspection showed a "flawless" lining,

#### **Application Situation**

Largest new-built Natural Gas project in China. It includes one plant with 12 million cubic metres capacity per day and another plant with 18 million cubic metres capacity per day.

### **Application Method**

The application was carried out in accordance with Belzona Know-How System Leaflet TCC-5.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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Repair • Protect • Improve

#### **Belzona Facts**

The Belzona internal linings have been a cost effective solution, protecting the vessels from aggressive erosion and corrosion, while ensuring the plant operated safely. The application team was well trained by Belzona and strictly implemented the Belzona global application standard which enabled the application to be delivered to a high standard. After immersed in aggressive media such as acid solvent, sour gas and sediment for 1 year, when the vessels were inspected on-site, the internal lining showed no signs of deterioration.

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