# LIVE LEAK REPAIR TO 8" SLUDGE PIT DISCHARGE PIPE WITH BELZONA

ID: 7546

Industry: Pulp & Paper Customer Location: Papermill, Northumberland, UK

Application: VPF-Valves, Pipes and Fittings Application Date: March 2017

Substrate: Carbon steel

Products: \* Belzona 9611 (ES-Metal),

\* Belzona 1161 (Super UW-Metal),

#### **Problem**

The leaking sludge discharge pipe was an environmental issue due to possible contamination of the land, therefore, they required an fast repair.









### **Photograph Descriptions**

- \* 1. Leaking pipe.,
- \* 2. Pipe wetted out with Belzona 1161.,
- \* 3. Bond plate wetted out.,
- \* 4. Bond plate in position.,

## **Application Situation**

Customer had a major leak on one of their main sludge pit discharge pipes which was buried 1 metre below ground.

## **Application Method**

Application was carried out in accordance with Belzona System Leaflet VPF-11. The pipework was prepared using hand tools and degreased with Belzona 9111. The leak was plugged using Belzona 9611. Both pipe and bonding plates where wetted out using Belzona 1161, bonded together and held in position with straps then left to cure.

### **Belzona Facts**

Customer had looked at using a pipe repair company to carry out repair and they proposed cutting out section and installing new section of pipe. However, they required 3 days to conduct the repair which would mean stopping areas of plant production. The Belzona solution was less expensive and carried out within 1/2 a day saving them significant costs and downtime on site.

ISO 9001:2015

Belzona products are
FS 695214

BO 14001:2015

BO Registered Quality

EMS 695213

Management System.

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