# **LIFT STATION RESTORATION WITH BELZONA 1321**

ID: 7659

Industry: Customer Location: Florida, USA
Application: CEP-Centrifugal Pumps Application Date: July 2016

Substrate: Cast Iron

Products: \* Belzona 1111 (Super Metal),

\* Belzona 1321 (Ceramic S-Metal),

#### **Problem**

Four pieces of pipe were permanently embedded in the brick and concrete walls of the lift station. Not wanting to damage the building, they specified Belzona for restoration of the four segments of pipe.









## **Photograph Descriptions**

- \* After grit blasting, the cast iron pipes were very rough. ,
- \* The GC crew learned how to mix and apply Belzona products.,
- \* Three pipes in the back wall, one in the side wall.,
- \* One pipe finished.,

## **Application Situation**

One of the city's main lift stations. The city wanted to replace all the corroded cast iron pipe.

## **Application Method**

The application was carried out in accordance with CEP-3. First, the pipes were grit blasted with Black Beauty. Belzona 1111 was applied to smooth out the rough cast iron and Belzona 1321 was applied in two coats. The Manufacturer's Instructions for Use were strictly followed.

## **Belzona Facts**

Refurbishing the existing pipes could save the integrity of the existing building which would have saved the Customer replacement costs.

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FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
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