

# Belzona Repairs and Protects Bow Thruster

ID: 7744

Industry: Marine  
Application: SOS-Ships and Offshore Structures

Customer Location: Shipyard, Yalova, Turkey  
Application Date: March 2018

Substrate: Cast Steel  
Products: \* Belzona 1111 (Super Metal) ,  
\* Belzona 1321 (Ceramic S-Metal) ,

## Problem

The bow thruster body was showing severe erosion and corrosion damage due to the marine environment.



## Photograph Descriptions

- \* 1- Severe damage clearly visible on bow thruster body. ,
- \* 2- Close-up view after succesful grit blasting. ,
- \* 3- Repair of damaged surface with Belzona 1111 (Super Metal). ,
- \* 4- Coating of the surface with Belzona 1321 (Ceramic S-Metal). ,

## Application Situation

Bow thruster body of a container ship. A bow thruster of a ship is added to make it more maneuverable.

## Application Method

The application was carried out in accordance with the Belzona-Know-How System Leaflet SOS-1 and SOS-2.

## Belzona Facts

Ship was scheduled to leave the dry dock within 2 days. Immediately following surface preparation, Belzona 1111 (Super Metal) was applied to repair the pitted surface. A great advantage of Belzona 1321 (Ceramic S-Metal) is that it can be applied within a few hours on top of Belzona 1111 (Super Metal), without the need for further surface preparation. The work was completed within 5 hours. Belzona 1321 (Ceramic S-Metal) has a relatively short curing time until it is suitable for immersion, giving an added advantage, as it allowed a quick return to service.

For more examples of Belzona Know - How In Action, please visit <https://khia.belzona.com>

ISO 9001:2015  
FS 695214  
ISO 14001:2015  
EMS 695213

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