Multistage pump gets the Belzona treatment

ID: 7751

Industry: Fluid Flow Customer Location: South Africa
Application: CEP-Centrifugal Pumps Application Date: July 2018

Substrate: Carbon Steel

Products: * Belzona 1111 (Super Metal),

* Belzona 5821,

Problem

During routine maintenance some signs of mild impingement erosion and corrosion, leading a small amount of wall loss, was identified.







Photograph Descriptions

* 1 - Damaged Pump prior to application 2 - Repaired and coated casing 3 - Repaired and coated end cover 4 - Completed application ready for re-assembly ,

Application Situation

Multistage boiler feed water pump processes operating at high pressure and flow velocity.

Application Method

Application was carried out in accordance with System Leaflets CEP-05 and CEP-03.

Belzona Facts

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ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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Repair • Protect • Improve

The customer requested a coating to reduce overall maintenance requirements and increase time between routine shutdowns. A number of coatings were considered, but Belzona 5821 gave the best balance between cost and performance for the light erosion resistance required. Re-building was required prior to the application of the coating. Instead of conventional weld repair Belzona 1111 was selected due to ease of application (no machining required) and compatibility with the Belzona coating.

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