# **Belzona Repairs Worn Out Fan Shaft**

ID: 7877

Industry: General Industry Customer Location: Egypt

Application: Application Date: March 2012

Substrate: Steel

Products: \* Belzona 1111 (Super Metal),

\* Belzona 9411 (Release Agent),

#### **Problem**

Deeply worn out due to abrasion in Fan shaft due to abrasion and bearing seizure which prevented the equipment form operating efficiently.









### **Photograph Descriptions**

- \* General view of the fan shaft.,
- \* Wear area in fan shaft.,
- \* Fabricated former to get the required dimensions. ,
- \* Application complete.,

### **Application Situation**

A Fan shaft had failed due to abrasion from the process, and the bearings had seized in service.

## **Application Method**

The application was carried out in accordance with a modified version of Belzona Know-How System Leaflet MPT-2 for rebuilding damaged shafts using forming techniques. The area was prepared using a disk grinder to roughen the surface and to make a cross-hatching pattern on the surface. A coat of Belzona 9411 was applied to the inside of the formers, and the edges where material will be pushed out. Belzona 1111 was applied to the shaft and covered the entire area using a brush and the mixing spatula to apply the product. Also, the inside of the formers were covered and evenly spread. The formers were clamped to the shaft. Once Belzona 1111 had cured the former was removed.

#### **Belzona Facts**

This shaft forming process saves the customer from large removal and replacement costs. The durable, proven solution provides an immediate solution, avoiding extended downtime.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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