# Belzona repairs pump caissons

ID: 8088

Industry: Oil & Gas

Application: VPF-Valves, Pipes and Fittings

Substrate: Steel

Products: \* Belzona 1212,

\* Belzona 1161 (UW-Metal),

\* Belzona 5831 (ST),

\* Belzona 9341 (Reinforcement Sheet),

## Customer Location: Azerbaijan - Offshore

Application Date: August 2018

#### Problem

Through wall defects of pipe causing leakage of water with large areas of pitting.









### **Photograph Descriptions**

- \* Defective pipe ,
- \* Doubler plate ,
- \* Belzona 5831 1st coat ,
- \* Belzona 5831 2nd coat,

#### **Application Situation**

Pump caisson pipe suffering from external corrosion and through-wall defects

### **Application Method**

The application was completed in accordance with Belzona System leaflet VPF-11 and SOS-21. Through wall defects were repaired by plate bonding using Belzona 1212. Pitting was repaired with Belzona 1161 followed by 2 coats of Belzona 5831 with Reinforcement Sheet between the coats.

### **Belzona Facts**

Client required 10 year life expectancy for the repair.

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FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
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