# **Belzona Batch Mixer Lining**

ID: 8089

Industry: Food & Drink Customer Location: Flintshire, United Kingdom

Application: VPF-Valves, Pipes and Fittings Application Date: February 2019

Substrate: Steel

Products: \* Belzona 1321 (Ceramic S-Metal),

## Problem

Previously Belzona completed corrosion and pitting repairs on some batch mixers for this customer. They fabricated a new mixer, and wanted to prepare for any corrosion and pitting in the future which is intensified by the production of Chloride during the mixing process, by lining the mixer with Belzona products.









## **Photograph Descriptions**

- \* 1. The vessel being transported into the Belzona Technosol workshop, ready for work to begin.,
- \* 2. The inside of the vessel before being cleaned and blasted, ready for the coating. ,
- \* 3. The first coating of Belzona 1321 Grey,
- \* 4. The finished application, after the second coating of Belzona 1321 Blue. ,

## **Application Situation**

New fabricated batch mixer lining for a food production facility by Belzona.

## **Application Method**

The vessel was grit blasted to SA2.5 at  $75\mu$ , then lined with the first coat of Belzona 1321 to the required thickness, at the recommended coverage rate of (1.14 m²)/kg in accordance with Belzona Know How System Leaflet VPF-02. Due to the dimensions of the tank, a brush was used for the application. The second coat was then applied, and allowed to cure overnight.

#### **Belzona Facts**

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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