# **Belzona Repair And Protect Offshore Closed Drain Tank**

ID: 8475

Industry: Oil & Gas Customer Location: North Sea Norway

TCC-Tanks and Chemical Containment Application Date: April 2019

Areas

Substrate: Carbon steel

Products: \* Belzona 1111 (Supermetal),

\* Belzona 5811 (Immersion Grade),

#### **Problem**

Application:

Severe pitting corrosion in bottom section of internal closed drain tank, due to coating failiure. Metal loss in areas measured to 6-8mm deep.









## **Photograph Descriptions**

- \* Picture 1. Corroded tank bottom,
- \* Picture 2. Severe pitting corrosion,
- $^{st}$  Picture 3. gritblasted surfaces and rebuilding of pitts using Belzona 1111 Supermetal ,
- \* Picture 4. Tank bottom coated with belzona 5811 Immersion grade. ,

#### **Application Situation**

Internal repair and coating of offhore FPSO closed drain tank.

#### **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflet TCC-5. Following gritblasting, Belzona 1111 Supermetal was used to fill all pitted areas in the tank bottom. All tank bottom surfaces were then coated in Belzona 5811 Immersion Grade.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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### **Belzona Facts**

As a result of local pittingcorrosion and possible through wall defects had created a safety and environmental hazard. A cold applied repair solution was required as an alternative to weld repairs. The Products Belzona 1111 SuperMetal and Belzona 5811 Immersion Grade was the customers first choice.

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