## **ENGINE REPAIR WITH BELZONA**

ID: 854

Industry: General Industry Customer Location: Limestone producer, Troy, MO

Application: ENC-Engines and Casings Application Date: July 2007

Substrate: Cast Iron

Products: <div>Belzona® 1311 (Ceramic R Metal)</div>div>Belzona® 1391 (Ceramic HT)</div>

#### Problem

Erosion/corrosion on the cylinder block behind the cylinder liners allowed engine coolant to leak into the lubricating oil causing an engine failure.









# **Photograph Descriptions**

\* Komatsu 900 loader, \* Typical damage, \* Completed surface preparation, \* Finished repair to 1 of the 11 damaged areas,

### **Application Situation**

Komatsu 900 loader.

#### **Application Method**

Application carried out in accordance with Belzona Know-How System Leaflet ENC-6. Particular attention paid to removing entrained antifreeze before preparing surface and applying Belzona.

### **Belzona Facts**

A new engine block would cost \$127,000.00. The repair used less than \$100.00 of Belzona product and was done in 4 hours.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015

Belzona products are
FS 695214

ISO 14001:2015

Belzona products are
manufactured under an ISO
9000 Registered Quality
EMS 695213

Management System.

