# **Bush housing bonded in place with Belzona**

ID: 8559

Industry: Customer Location: Scotland
Application: ENC-Engines and Casings Application Date: July 2021

Substrate: Mild steel

Products: \* Belzona 1111 (Supermetal),

#### Problem

Welding was very undesirable due to the risk of heat distortion. It also would not have addressed the issue of galvanic corrosion between the two dissimilar metal parts.









### **Photograph Descriptions**

- \* 1 Conveyor system,
- \* 2 Surface preparation on the housing,
- \* 3 Bushing to be bonded in place,
- \* 4 Belzona 1111 Supermetal applied & bushing bonded,

#### **Application Situation**

A bush housing had become oversize due to wear & corrosion. The bush was spinning whilst the machinery was in operation, this was causing further wear.

#### **Application Method**

The housing & bush were prepared using an angle grinder. Belzona 1111 (Supermetal) was then applied to both parts. The bush was then inserted & aligned.

## **Belzona Facts**

By utilising the Belzona repair the machinery was running again the next day with no risk of heat distortion during the repair

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ISO 14001:2015 9000 Registered Quality
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