# **Belzona Overhauls a Pump in a Waste Incineration Plant**

ID: 8620

Industry: Power Customer Location: Poland

Application: CEP-Centrifugal Pumps Application Date: October 2021

Substrate: Steel

Products: \* Belzona 1111 (Super-Metal),

\* Belzona 1381, \* Belzona 1813,

#### **Problem**

After a local inspection, a technology was developed to repair damaged pump components based on a coating system that increases erosive resistance for demanding pump operating conditions.









# **Photograph Descriptions**

- \* 1 Damaged Pump,
- \* 2 Cracked Casing to be repaired with Belzona 1111,
- \* 3 Internal Lining coated Belzona 1381,
- \* 4 Completed Application,

### **Application Situation**

Duchting Pumpen MC 300-500 after many years of operation was damaged by numerous body cracks and other damage.

## **Application Method**

The scope of work carried out with Belzona materials included, among others:

- repair of pump body crack
- replenishment of cavities, protection of the rotor and body

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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- restoration of the nominal load-bearing parameters of the structure of the cracked pump body
- regeneration of the retaining ring
- regeneration of the inner ring in the pump body All inline with Belzona system leaflet CEP-5

### **Belzona Facts**

② Cost and time savings – thanks to the regeneration and restoration of damaged components, it was possible to avoid expensive purchases and long waits for new parts. ② Belzona coating system increased erosive resistance and protected the pump for harsh environments. After 6 months from the start of the pump, the customer gave us another similar pump for repair and regeneration.