Belzona Overhauls a Pump in a Waste Incineration Plant

Industry: Application: Substrate: Products:

Power **CEP-Centrifugal Pumps** Steel * Belzona 1111 (Super-Metal), * Belzona 1381, * Belzona 1813 ,

Customer Location: Poland Application Date: October 2021

Problem

After a local inspection, a technology was developed to repair damaged pump components based on a coating system that increases erosive resistance for demanding pump operating conditions.



Photograph Descriptions

- * 1 Damaged Pump,
- * 2 Cracked Casing to be repaired with Belzona 1111,
- * 3 Internal Lining coated Belzona 1381,
- * 4 Completed Application,

Application Situation

Duchting Pumpen MC 300-500 after many years of operation was damaged by numerous body cracks and other damage.

Application Method

The scope of work carried out with Belzona materials included, among others:

- repair of pump body crack
- replenishment of cavities, protection of the rotor and body

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are FS 695214 ISO 14001:2015 EMS 695213

manufactured under an ISO 9000 Registered Quality Management System.

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ID: 8620

- restoration of the nominal load-bearing parameters of the structure of the cracked pump body
- regeneration of the retaining ring
- regeneration of the inner ring in the pump body All inline with Belzona system leaflet CEP-5

Belzona Facts

🛛 Cost and time savings – thanks to the regeneration and restoration of damaged components, it was possible to avoid expensive purchases and long waits for new parts. 2 Belzona coating system increased erosive resistance and protected the pump for harsh environments. After 6 months from the start of the pump, the customer gave us another similar pump for repair and regeneration.

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