# **BELZONA PROTECTS BRINE PUMP BOWLS**

ID: 885

Industry: Chemical & Petrochemical Customer Location: Hydrocarbon Fractionation Facility /

Hutchinson, KS

Application: CEP-Centrifugal Pumps Application Date: January 2007

Substrate: Cast iron

Products: Belzona® 1321 (Ceramic S-Metal)

#### Problem

Salt brine is pumped into the ground to force stored petroleum out of storage for processing. The pumps suffer from the effects of erosion/corrosion caused by the brine.







### **Photograph Descriptions**

\* Grit blasted bowl with surface profile sample, \* Mixing Belzona® 1321, \* Application under supervision in progress, \* Pump bowls with Belzona® 1321 applied,

# **Application Situation**

New pump bowls need protection to provide a long service life.

The previous bowl were lasting less than 6 months.

## **Application Method**

Application was completed in accordance with Belzona Know-How System leaflet CEP-3.

The pump bowls were heated to a pre-application temperature of 90°F.

# **Belzona Facts**

Unprotected pump bowls were lasting only a few months.

The Belzona coated pumps are meeting the needs of the plant, after well over a year in service.

This predictive maintenance practice will save the plant a great deal of money and improved pump reliability.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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