# **Protection of Pump Impeller from Seawater Service**

ID: 9192

Industry: Oil & Gas Customer Location: Dhahran
Application: CEP-Centrifugal Pumps Application Date: July 2023

Substrate: Carbon steel

Products: Belzona 1341 (Supermetalglide)

#### **Problem**

The impeller was exposed to corrosion due to unfiltered seawater as the pump medium. The customer needed a coating that could prevent corrosion and increase pump efficiency.









Before application

Close up of impeller vanes

Fully coated impeller for protection

Another angle for completed application

## **Application Situation**

Belzona provides long-term corrosion protection and improved efficiency. No other coating could provide the two properties that the customer expected.

## **Application Method**

Grit blasting with a surface profile of 75 microns and a cleanliness of Sa2.5. Application was carried out in accordance with Belzona Know-How System Leaflet CEP-3 with two coats of Belzona 1341 according to the IFU.

#### **Belzona Facts**

Belzona 1341 contributed to improved pump efficiency and long-term protection of the equipment.