Belzona repairs scored shaft on a valve

ID: 9735

Industry:PowerCustomer Location:ScotlandApplication:MPT-Mechanical Power TransmissionApplication Date:October 2024

Substrate: Carbon steel
Products: Belzona 1212

Problem

A small hydroelectric plant owned by the local water authority had a series of gate valves. One had a score on a shaft used to actuate the valve. This score was forming a leak path.









Surface preparation

Belzona 1212 application

Dressing down repair

Completed repair

Application Situation

This leak was becoming a concern for the plant owner. A contractor was called in to disassemble the valve & carry out a repair. The turnaround time on new parts was prohibitive so a Belzona solution was sought.

Application Method

The score was first ground out using a pencil grinder. It was also heated to remove any oil within the substrate. Belzona 1212 was then applied & overbuilt by ~2mm. The product was then dressed down smooth with the shaft surface.

Belzona Facts

The repair itself took around 1/2 a day to complete.