## Flange Face Rebuilding with Belzona 1111

ID: 9750

Industry: Oil & Gas Customer Location: Dammam, Saudi Arabia

Application: VPF-Valves, Pipes and Fittings Application Date: January 2025

Substrate: Carbon steel

**Products:** Belzona 1111 (Super Metal), Belzona 9411 (Release Agent)

Problem

The customer was face loss of metal due to wear over the flange face









Surface preparation is done over the flange face before the tools to prepare the surface rebuilding

Surface preparation with power Final stage after rebuilding

using a former

After the former removal, the final stage of rebuilding

## **Application Situation**

Customer rents separators to oil and gas fields; an IDLE time of separator is per day thousands of dollars lost, so the customer approached us to save the day and repair their flange faces in one day to get his equipment back to site.

## **Application Method**

We used power tools for surface preparation, and we roughened the surface to create an anchor for the Belzona 1111; we formed a former of 2 and 3 inch, used Belzona release agent and applied the Belzona 1111 over the flanges

## **Belzona Facts**

We saved a customer thousands of dollar in daily operation and we were able to get his order back in 2 days for service. We gained

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ISO 9001:2015 Belzona products are FS 695214 manufactured under an ISO ISO 14001:2015 9000 Registered Quality EMS 695213 Management System.

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nis trust, and we will be able to perform flange face repairs in the future.	
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