# **Pump Bowls Coated with Belzona 1391T**

ID: 9751

Industry: Oil & Gas Customer Location: Eastern Province Saudi Arabia

Application: CEP-Centrifugal Pumps Application Date: January 2025

Substrate: NAB Nickel Aluminum Bronze
Products: Belzona 1391T

#### Problem

The customer was looking for a protective system against the effect of corrosion and erosion at high temperatures for the pump bowls.









Pump bowl after blasting

First coat of Belzona 1391T

Second coat of Belzona 1391T on the pump discharge head

Complete application on the pump bowl

### **Application Situation**

The customer required solution that can protect the equipment for years to come against the corrosion and erosion effects over high temperatures up to 100 °C.

## **Application Method**

- 1. Grit Blasting was done to achieve a near-white metal surface and a minimum 75  $\mu m$  profile.
- 2. As per Belzona IFU, we applied a 2-coat system of Belzona 1391T, each of 450 µm thickness to reach a total DFT of 800-900 µm.

#### **Belzona Facts**

Belzona has proven records in Aramco and approved in one of the standards; it was chosen to protect the pump due to its long history and proven durability, ease of application and long term protections.