# "DUCKS FEET" REFURBISHED WITH BELZONA

ID: 984

Industry: Power Station, UK

Application: VPF-Valves, Pipes and Fittings Application Date: July 2005

Substrate: Steel

Products: \* Belzona® 1311 (Ceramic R Metal),

\* Belzona® 1321 (Ceramic S Metal),

#### Problem

Severe erosion, corrosion to body. The Power Station tried to order new ones but were told the delivery was upwards of 6 months! As they were right at the end of the shutdown this was not suitable.









## **Photograph Descriptions**

- \* As they arrived at contractor,
- \* Internal view showing severe damage,
- \* After blasting and re-building with Belzona® 1311,
- \* Fully coated with Belzona® 1321, looking rather better than when they arrvied!,

#### **Application Situation**

After 10 years in service these "ducks feet", situated at the bottom of the CW pipework, were found to be in very bad condition. There were 4 units to re-furbish.

### **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflets VPF-1 and -2. Substrate was washed and blasted several times to remove salts and to provide correct surface for application. The badly eroded areas were re-built with Belzona® 1311 and then each was given 2 coats of Belzona® 1321.

### **Belzona Facts**

The power station were not only delighted with the re-furbished items, but the speed of the service and significant savings on new equipment. At the time Belzona contractor were coating the CW Pumps.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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